



TRUCKBED LINERS

STANDARD OPERATING PROCEDURE

1

PREP



Pressure wash and allow to dry. Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

2

SAND & PRIME



Remove all rust. Sand inside of bed with P180 – P220 grit or a bed brush. Truckbed liners may be sprayed over OEM finishes.

⚠ Prime bare metal with direct-to-metal epoxy or 2K urethane primer. Allow primer to fully cure. Sand primer with P180 – P220 grit or a bed brush.

Blow off dust and tack clean. Mask off areas that are not to be sprayed.

3

APPLY



ℹ Refer to the **Technical Data Sheet** for mixing instructions.

Spray 2 – 3 light coats. Allow proper flash time between coats. The first coat should not achieve full coverage and subsequent coats should be applied in the same manner. Remove masking tape immediately after applying final coat.



WATCH THE VIDEO AT:

semproducts.com/sop-truckbed-liner



WATCH & LEARN

APPLY



PRODUCT LIST



GLADIATOR™ XC

Part	Product	Size
56650	Gladiator XC Kit - Black	Gallon Kit
56670	Gladiator XC Kit - Tintable	Gallon Kit

Available in other sizes



ROCK-IT XC™

Part	Product	Size
46650	Rock-It XC Kit - Black	Gallon Kit
46670	Rock-It XC Kit - Tintable	Gallon Kit

Available in other sizes

PRODUCT LIST



PREP

Part	Product	Size
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart

ABRASIVES

Part	Product	Size
SA6180	6" Grip 180-grit	6" DA
SA6220	6" Grip 220-grit	6" DA



CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.

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